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CLAIMS

A transfer molding apparatus comprises:

a top-half mold and a bottom-half mold for forming a cavity as a molding space for a package and a transfer pot as a loading space, communicating with said cavity, for resin to be injected into said cavity;

a plunger for forcing the resin out of the transfer pot into said cavity;

pressure adjusting means for reducing the pressure in said cavity when

a specified amount of resin has been injected into said cavity.

- 2. A transfer molding apparatus according to Claim 1, wherein said top-half mold and said bottom-half mold form a plurality of cavities interconnected, and wherein said pressure adjusting means reduces the pressure of the cavities every time a specified amount of resin is supplied into any one of a plurality of cavities.
- 3. A transfer molding apparatus according to Claim 1, wherein said pressure adjusting means includes position detecting means for detecting the position of said plunger when a specified amount of resin has been supplied into said cavity.
- 20 4. A transfer molding apparatus according to Claim 2, wherein said pressure adjusting means includes position detecting means for detecting the position of said plunger when a specified amount of resin has been supplied into said cavity.
- 5. A transfer molding apparatus according to Claim 1, wherein said pressure adjusting means includes time counting means for counting time from the start of movement of said plunger until a specified amount of said resin has been supplied into said cavity.

6. A transfer molding apparatus according to Claim 2, wherein said pressure adjusting means includes time counting means for counting time from the start of movement of said plunger until a specified amount of said resin has been supplied into said pavity.

A method for manufacturing semiconductor devices comprising the steps of:

placing a semiconductor-element-mounted lead frame between a tophalf mold and a bottom-half mold; and

reducing the pressure in a cavity formed by said top-half mold and said bottom-half mold when a specified amount of resin has been supplied into said cavity.

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